



Kerala State Homoeopathic Co-Operative Pharmacy Ltd.

(sponsored by government of Kerala & aided by govt. of India)
Office: Pathirappally, Alappuzha, Kerala, India. Pin-688 521

Phone : 477 2258012
:477 2258665
Fax : 0477 2258012

Website : www.homcokerala.com

Email : homcokerala@gmail.com

Supplier's Copy

USER REQUIREMENT SPECIFICATION

Name of the Company	:	
Contact Person	:	
Address	:	
Contact Details	:	
Department	:	Packing Hall (Tablet Section- Second floor)
Equipment and Code No.	:	SS 304 Packing Conveyor-4 meter long
Name of work	:	Supply, Installation, Commissioning of cGMP SS 304 Packing Conveyor (4 meter long) at the end of Blister Packing machine at M/s. HOMCO -Kerala
Ref. No.	:	
Date	:	
Enclosures	:	
Quantity	:	1 No.



CONSULTANT : M/S. KNACK TECHNOCRATS

42, AVINASH, 7 BUNGALOWS, J.P. ROAD, ANDHERI (W), MUMBAI - 400 053
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PACKING CONVEYOR (4 METER LONG)

ANNEXURE - I : BASIC DETAILS OF THE MACHINE

DESCRIPTION	
(To be specified by the supplier, if any variation)	
Scope	: Supply, Installation and Commissioning of cGMP model SS 304, 4 meter long and 3 feet wide Packing Conveyor with 12" wide endless nylon rubberized sandwich belt at the end of blister packing machine along with connecting accessories, cables etc. at M/s. HOMCO -Kerala at first floor.
Machine	: Packing Conveyor *
Model	: GMP *
Length	: 4 meter *
Belt Width	: 12" Inches *
Belt Details	: Endless Nylon Rubberized Sandwich Belt *
Working Space	: 12" Inches at both sides *
Working Height	: 875 mm \pm 50mm adjustable *
Dimension	: 4000(L) x 915(W) x 875 \pm 50 (H)mm Approx. *
Output Speed	: Variable Speed *
Power	: Single Phase /230V AC/ 50 Hz *

* To be specified and confirm by the supplier as per their equipment design



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ANNEXURE - II, III : CGMP FEATURES & OPERATIONAL FEATURES

DESCRIPTION	
(To be specified by the supplier, if any variation)	
MOC	
Structure	: SS 304 square pipe frame structure. *
Finish	: Matt *
Unit should consist of following features:	
<ul style="list-style-type: none"> ➤ Frame structure should be made from SS square pipe. * ➤ Desire length should be provided as per customer requirement. * ➤ Conveyor belt height should be adjustable to align with labelling machine of the line. * ➤ Rollers should be chrome hardened with self-aligned bearings for long durability of conveyor. * ➤ Tension mechanism should be provided for adjusting the belt tension. * ➤ AC variable drive should be provided for variable speed as per product size. Drive should be fitted in the control panel below the conveyor. * ➤ Electrical / Electronic components should be reliable and proven make. * ➤ Stopper arrangement should be provided at the end of conveyor for preventing falling/breakage of bottles* ➤ Working space should be provided on each side of the conveyor (as per customer requirement). * 	
Operation:	
<ul style="list-style-type: none"> ➤ Conveyor should transmit the products from the labeling machine and bring till the end of conveyor for further process of packing. * ➤ Operators should pick up the products and do the necessary action like primary packing, secondary packing. * 	

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ANNEXURE - IV : ELECTRICAL DETAILS

DESCRIPTION		
(To be specified by the supplier, if any variation)		
Standard Operating Frequency	:	50 Hz
Standard Operating Voltage	:	230 / 415V*
Rating watts	:	*
Total power consumption	:	*
Heater Details (If any)	:	*
PLC and HMI details	:	*
VFD details (If any)	:	*
Tower lamp (If required)	:	*
Starter	:	*
Major Cabling details		
For Main supply (In client's scope)	:	
For Main drive motor	:	*
End connection details	:	MCB or Socket should be with equipment
Earthing requirement	:	Arrangement should be with system
An Isolator Circuit breaker	:	To be supplied with machine at power supply in point of appropriate capacity by vendor. *
Cable length with equipment	:	*
<i>Any other detail not mentioned above, also to be included.</i>		
<i>Client will provide & connect the required cable in to vendor's panel. From machine panel to machine and its other accessories to be supplied and connected by vendor at site.</i>		

* To be specified and confirm by the supplier as per their equipment design



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DESCRIPTION

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Miscellaneous :

- ❖ Wiring between Panel and the Machine should be in the Scope of Vendor. The exact measurements shall be taken by visiting the site. *
- ❖ The Incomer to the Operating Panel shall be provided by HOMCO, however any Cable Trays or SS 304 Conduits required for the same shall be provided by the Vendor. *
- ❖ Cable routing from Operating Panel to the Machine shall be done as per cGMP i.e. routing through Cable Trays outside Clean Room Areas and SS 304 Conduits inside Clean Room Areas. *
- ❖ All the Component Makes should match the Approved Makes list provided. *
- ❖ Any deviation from this should be documented and communicated to HOMCO. *
- ❖ All Calibration Certificates are to be produced during Installation of Machine, without which the Installation is deemed incomplete. All the Certificates should be Traceable to National / International Standards. *
- ❖ The Validity of Calibration shall be minimum 9 months and maximum 12 months from the date of Installation. *
- ❖ All the Signal Cables should be shielded to avoid interference. *
- ❖ Complete Earthing of Equipment. *
- ❖ Complete covering of Electrical Cables and Other Connections. *

*** To be specified and confirm by the supplier as per their equipment design**



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ANNEXURE - V : SAFETY FEATURES

DESCRIPTION
(To be specified by the supplier, if any variation)
The equipment should be provided with motor overload safety relay. *
In the event of equipment malfunction or stoppage of utilities, the unit must contain all necessary protection devices to ensure that equipment and product remain in safe condition.*
Equipment settings should not get disturbed due to power failure.
Equipment should not restart without human intervention. *
Equipment should indicate fault through audio / visual signal with details on Control panel (Failure mode detection) *
An easily accessible emergency stop to be provided on main control panel door. *
Lubricant should not come in product contact. *
Wherever possible, warning symbols should be provided. *
Electrical wiring must be concealed*

*** To be specified and confirm by the supplier as per their equipment design**



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ANNEXURE - VI : UTILITY REQUIREMENT

DESCRIPTION	
(To be specified by the supplier, if any variation)	
Vacuum	: *
Compressed Air	: Ordinary * Non Lubricated *
Any other utilities	: *

*** To be specified and confirm by the supplier as per their equipment's design requirement with pressure and flow rate and pipe / nozzle size required.**



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ANNEXURE - VII : CLEANING TECHNIQUE

DESCRIPTION		
(To be specified by the supplier, if any variation)		
Mode of machine cleaning	:	*
Use of Lubricants	:	*
All contact parts should be easily dismantled and cleanable.		
Drain points: Vendor should specify the pipe size and location of drain points if any required as per their design requirement *		

* To be specified and confirm by the supplier as per their equipment design



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ANNEXURE - VIII : MECHANICAL DETAILS

DESCRIPTION (To be specified by the supplier, if any variation)		
Dimension (In mm)	:	*
Net Weight (In Kgs.)	:	*
Type of Packing	:	*
Case Dimension (In mm)	:	*
Gross Weight (In Kgs.)	:	*
Foundation details (If required)	:	*

*** To be specified and confirm by the supplier as per their equipment design**



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ANNEXURE - IX : LIST OF ANCILLARY / ACCESSORIES / OPTIONAL ITEMS

DESCRIPTION

(To be specified by the supplier, if any variation)

- Optional Items (If any, Vendor should provide the list with rate) *
- Recommended Spares along with list & quantity (Vendors should submit with tender) *
- If any items required but not included in URS, to be mentioned and submitted with unit rate and quantity * (And it can be indicate during pre-bid meeting)

Any other ancillary or accessories or optional items not mentioned above also to be quoted.

*** To be specified and confirm by the supplier as per their equipment design**



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ANNEXURE - X : TRAINING REQUIREMENT

- Training to all concern of M/s. HOMCO, Kerala for the Installation, Operation, Maintenance and Cleaning of this Equipment shall be provided by vendor and training record will be documented.
- Vendor shall support client in execution of all the Qualification Phases.



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ANNEXURE - XI : APPROVED MAKES

Motor: Hindustan/Crompton/	:	*
Gear Box: Shacon/ Buonfiglio/	:	*
Stainless Steel Sheet & Pipe: Tata / Jindal	:	*
VFD: Allen Bradly/Mitsubishi/	:	*
Cables: Finolex / Polycab	:	*
<p>❖ Any other components, not mentioned above, to be specified by the vendor.</p> <p>❖ All the Component Makes should match with the Approved Makes listed above. Any deviation from this should be documented and communicated to HOMCO and Pharma Consultant.</p>		

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ANNEXURE - XII : DOCUMENTATION

List of all Documents to be supplied along with equipment [AS APPLICABLE]

Sr. No.	Document to be supplied	Qty	Remarks
1	Design and operational qualification	2 sets	
2	SAT/FAT procedures	2 sets	
3	Operation manual	2 sets	
4	Maintenance manual	2 sets	
5	Spare parts manual	2 sets	
6	All engineering drawings	2 sets	
7	List of instruments	2 sets	
8	Calibration certificates	2 sets	
9	Warranty / Guarantee	2 sets	
10	List of all components with referencing	2 sets	
11	Civil foundation drawings	2 sets	
12	Pre installation requirements	2 sets	
13	Installation requirements	2 sets	
14	Installation manual	2 sets	
15	Technical literature, data sheets and equipment catalogues	2 sets	
16	DQ, IQ, PQ documents.	2 sets	
17	Calibration Report of all sensors, controllers, PLC, transmitters, indicators etc.	2 sets	
18	Test Certificates of all material of construction	2 sets	
19	Test Certificates of the software used in machine control / monitoring system.	2 sets	

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ANNEXURE - XIII : TERMS AND CONDITIONS

Delivery Period	:	*
Payment Terms	:	As mentioned in tender.
Packaging and Forwarding	:	By Vendor
Un-loading at site	:	By vendor /Supplier (If required, help for the arrangements of unloading can be done by client) Installation in position by the vendor under the client's supervision
Excise / Taxes /GST	:	*
Material for Trial arrangement	:	* (To be arranged by client)
Installation and Commissioning	:	By Vendor
Submission of documents and drawings		
Response to URS and submission of quotation	:	Within 1 week
Submission of detail functional design specification and schematic drawings	:	Within a week after order finalization
Submission of FAT / SAT specification	:	2 weeks before FAT
Submission of IQ AND OQ documents	:	With equipment delivery
Drawings / diagrams	:	Within a week after receiving PO
The supplier should notify customer 2 weeks in advance of the beginning of FAT		
Catalogue, Equipment drawing, List of clients and year of establishment to be submitted along with quotation.		
<i>Any other terms, not mentioned above, also to be specified.</i>		

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ANNEXURE - XIV : ABBREVIATION

1.	URS	:	User Requirement Specification.
2.	HOMCO	:	Kerala State Homeopathic Co-operative Pharmacy Ltd.
3.	DQ	:	Design Qualification
4.	IQ	:	Installation Qualification
5.	OQ	:	Operational Qualification
6.	PQ	:	Performance Qualification
7.	SS	:	Stainless Steel
8.	RHS	:	Right Hand Side
9.	MOC	:	Material of Construction
10.	KW	:	Kilo Watt
11.	HP	:	Horse Power
12.	RPM	:	Rotation Per Minute
13.	FLP	:	Flame Proof
14.	cGMP	:	Current Good Manufacturing Practices
15.	O&M	:	Operation and Maintenance
16.	GA	:	General Arrangement
17.	SLD	:	Single Line Diagram
18.	HOD	:	Head of Department
19.	QA	:	Quality Analysis
20.	MRP	:	Maximum Retail Price
21.	NMT	:	Not more than
22.	VFD	:	Variable frequency drive
23.	FAT	:	Factory Acceptance Test
24.	SAT	:	Site Acceptance Test

Any other details, not mentioned in Annexure I to XIII, to be specified in the quotation/specification by the vendor.



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