



**The Kerala State Homeopathic Cooperative Pharmacy
(HOMCO)**

SPECIFICATION

Packing Materials- Cartons, pad, partitions

MATERIALS	MESUREMENT LIMIT (cm)	GSM LIMIT	BURSTING STRENGTH LIMIT
500X20 CARTON	41.5X33X21	800	≥6
100X56 CARTON	40.5X35.5X13.5	800	≥6
100X56 PARTITION	≥12	390	≥3
100X56 PAD	38X31.5	650	≥5
500X28 CARTON	38X30.5X20.5	800	≥6
500X 28 PAD	30X36	650	≥5
100X30 CARTON	30.5X25.6X13.5	800	≥6
100X30 PARTITION	11	390	≥3
100X30 PAD	28.5 X 23.5	650	≥5
30X35 CARTON	29 X 18 X 9.5	400	≥4
30X35 PARTITION	≥6.5	370	≥3

CORRUGATED MASTER CARTONS

1. 5 PLY

CARTONS : 5 PLY, Printed .CALICOPASTED AT 4 EDGES

GSM: Minimum 800 , BS: ≥6 psi

PAD : 5 PLY

GSM: Minimum 650 , BS: ≥5 psi

PARTITION : 3 PLY

GSM: Minimum 390 , BS: ≥3 psi

Note: One set comprises of one box +one partition (height up to the neck of the Bottle) + 2 pads; less than 2% variation in GSM from the limit is not allowed.

2. 3PLY

CARTONS : 3 PLY, Printed

GSM: Minimum 400 , BS: ≥ 4psi

PAD : 3 PLY

GSM: Minimum 390 , BS: ≥ 3 psi

PARTITION :3 PLY GSM: Minimum 390 , BS :≥3 psi