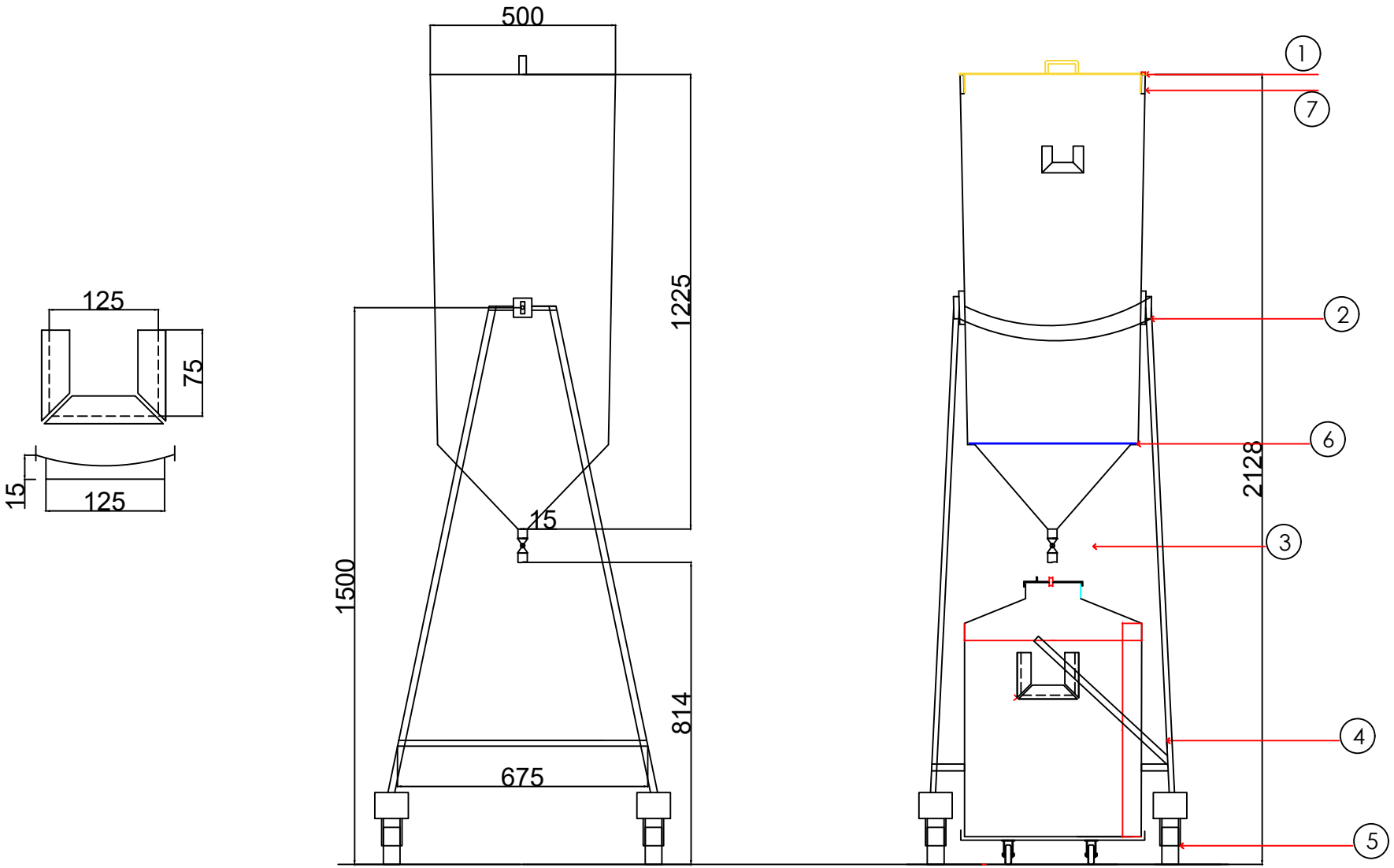



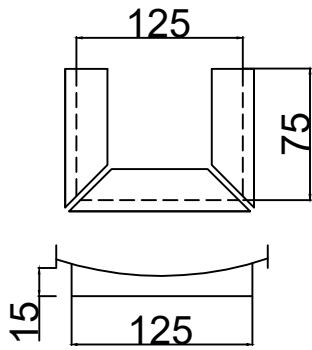
Annexure 1 : Percolation Vessel (Capacity - 100LTRS)



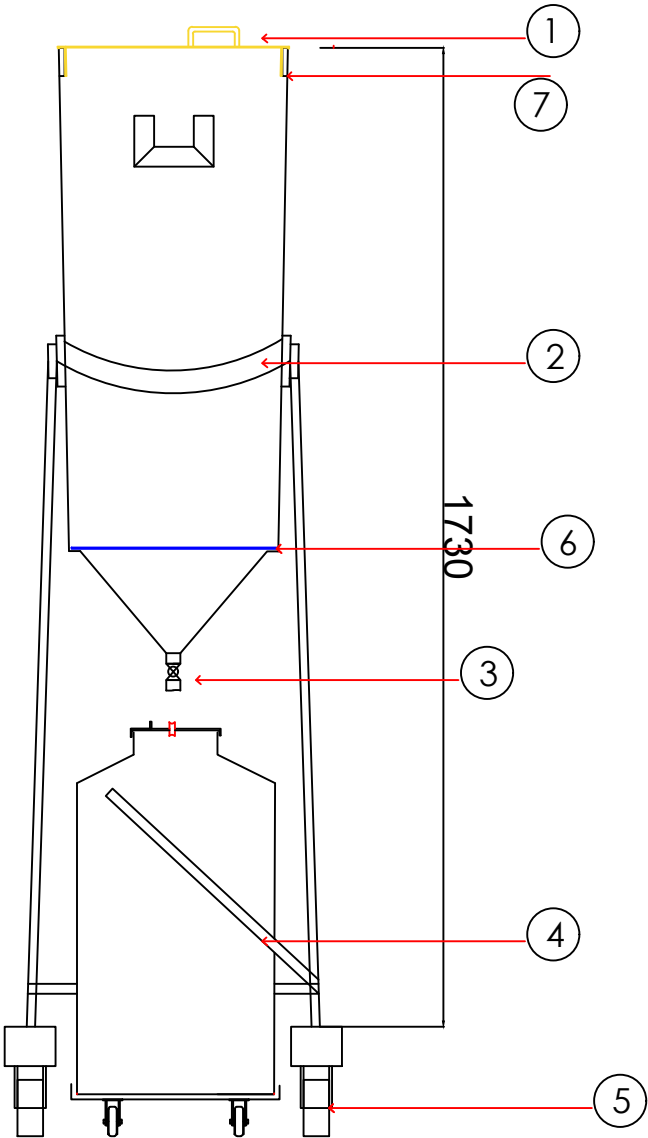
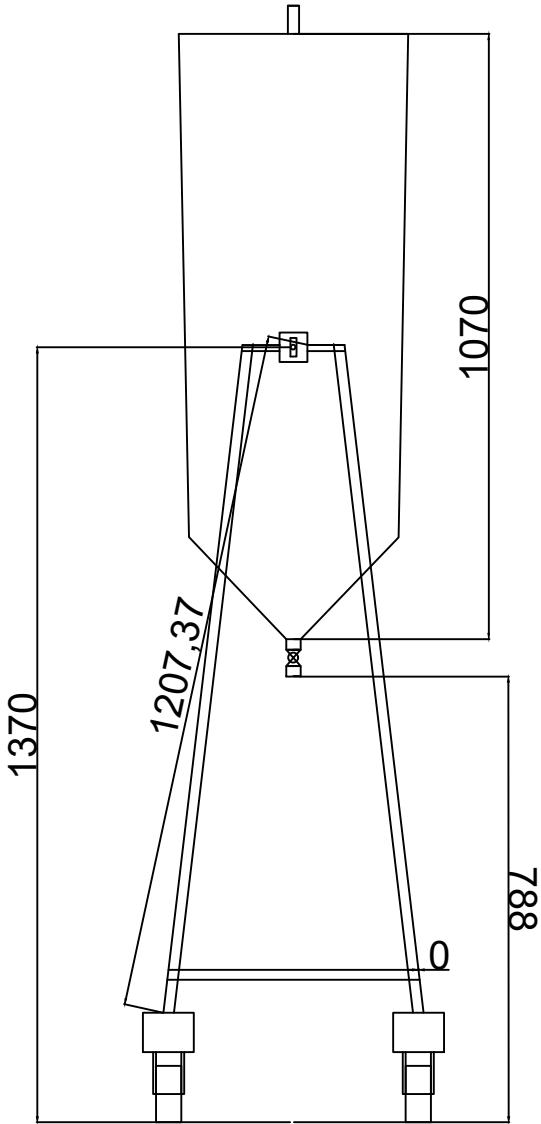
- 1.Tight lid
- 2.vessel need to be fixed in the round clamp , vessel should be removable and rotateable one.
- 3.bottom should be provided with SS ball valve with nipple at the end for tube connetion
- 4.Latch removable and lockable setup required to place a vessel at the bottom
- 5. Lockable trolley wheel need to be provided
- 6. SS Round mesh with 5 MM mesh hole
- 7. SS bracket with food grade seal for close packing

 HLL Lifecare Limited (A Government of India Enterprise)		PROJECTS DIVISION CORPORATE & REGD. OFFICE HLL BHAVAN, POOJAPURAM THIRUVANANTHAPURAM KERALA - 695 012		TITLE:- Percolation Vessel 100 Ltrs	
DRAWN BY:	N K	DRG NO:	HLL/CHO/PROJ/EXT/HOMCO/2025-26		REVISION: 00
CHECKED BY:	I R	SITE:	HOMCO New Factory, Velya Kalavoor		DATE :12.09.25
APPROVED BY:	HARIKRISHNAN K P				ISSUED FOR:
DATE:	12.09.2025				APPROVAL
SCALE:	NOT TO SCALE	This drawing is the Sole Property of M/s.HLL Lifecare Ltd. The contents of this drawing shall not be reproduced in any manner or used for other purposes than the intended one.			SHEET NO:
ALL DIMENSIONS ARE IN MILLIMETRES					


Percolation Vessel (Capacity - 50LTRS)



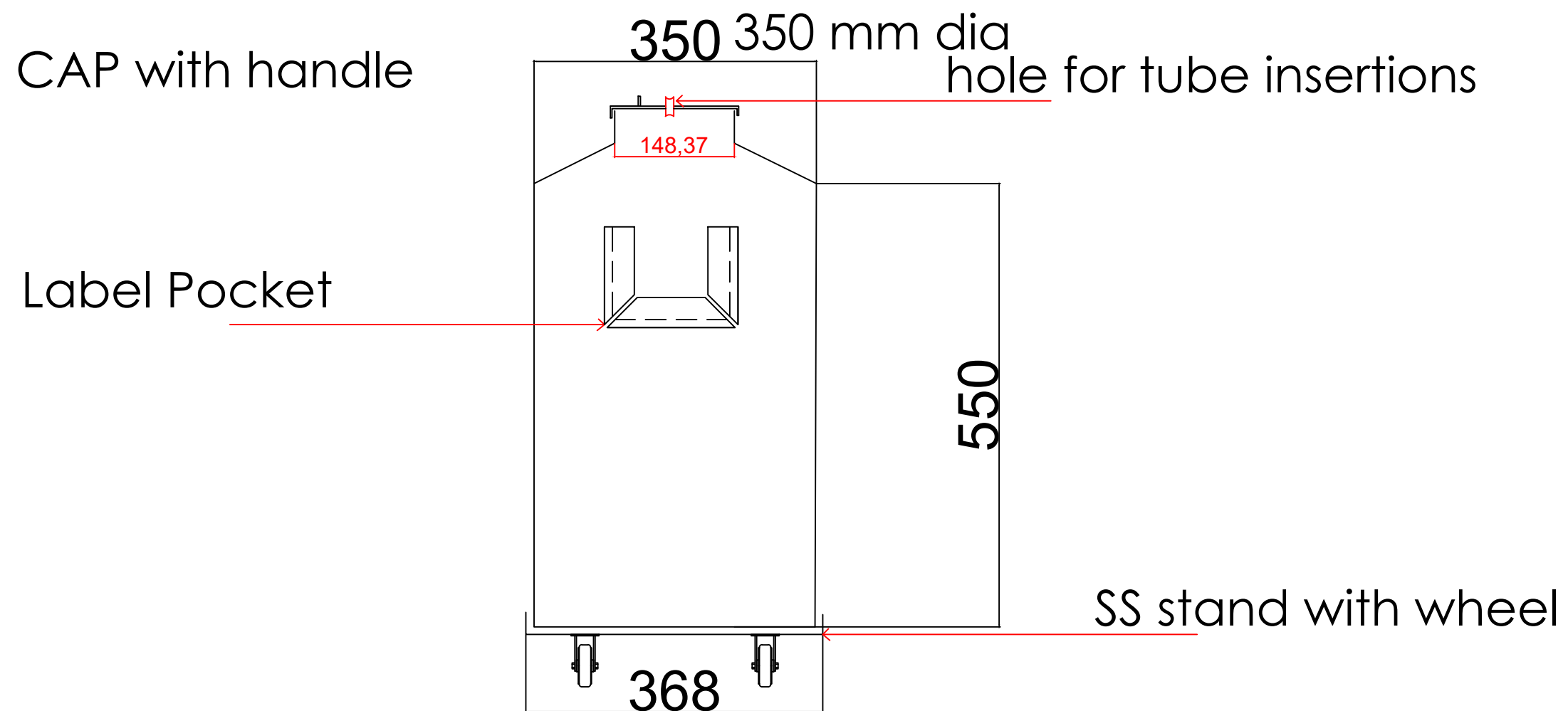
Detail of Label Pocket



- 1.Tight lid
- 2.vessel need to be fixed in the round clamp , vessel should be removable and rotateable one.
- 3.bottom should be provided with SS ball valve with nipple at the end for tube connetion
- 4.Latch removable and lockable setup required to place a vessel at the bottom
- 5. Lockable trolley wheel need to be provided
- 6. SS Round mesh with 5 MM mesh hole
- 7. SS bracket with food grade seal for close packing

 HLL Lifecare Limited (A Government of India Enterprise)		PROJECTS DIVISION CORPORATE & REGD. OFFICE HLL BHAVAN, POOJAPPURA THIRUVANANTHAPURAM KERALA - 695 012		TITLE:- Percolation Vessel 50 Ltrs	
DRAWN BY:	N K		DRG NO:	HLL/CHO/PROJ/EXT/HOMCO/2025-26	REVISION: 00
CHECKED BY:	I R				DATE :18.09.25
APPROVED BY:	HARIKRISHNAN K P		SITE:	HOMCO New Factory, Velya Kalavoor	ISSUED FOR:
DATE:	12.09.2025				APPROVAL
SCALE:	NOT TO SCALE		This drawing is the Sole Property of M/s.HLL Lifecare Ltd. The contents of this drawing shall not be reproduced in any manner or used for other purposes than the intended one.		
ALL DIMENSIONS ARE IN MILLIMETRES					
			SHEET NO:		

Annexure - III Collection vessel 50 liters



Annexure - IV Collection vessel 100 liters

